											DQA:	Date:	
NCR:	Yes	/ No				WORK ORDER NON-	COI	VFORM	MANCE / UP	DATE			
		-1-							p.		QA Closed:	Date:	*
Work Ord	er.	1				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	i
Part NCR	No.					Rework Scrap Use-as-is Work Order Update		t Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
			Г					1			C:- 0		
Root			6.	۵.		ption of work order update	1	nitial		tion	Sign &	Vanifiaakian	06 Inchestor
Cause	_	Date	Step	Qty	•	or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data	\vdash						1						
Equip/Tooling	-							·					
Operator													
Material	\vdash												
Setup	\vdash												
Other	-			l				_					
Process	\vdash							•					
Supplier Training													
1	-												
Unapproved	1	L	<u>. </u>	<u> </u>	<u> </u>		Δ	T CATE	L		<u> </u>		
Land	ing (Gear				General							
	٦	Bending				Bend		Grain			Ovalized		Pressure/Forced
	\vdash	Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		1	on Incomplete		Part Incorre		Weld
		Crushed/	Crimped			Burrs		4	ions Incomplete/	/Unclear	Part Lost/M		Wrong Stock Pulled
		Cuffs				Contamination		Mainte			Part Moved		1 28 2.22 404
		Heat Trea	it			Countersink	-	Mislabe			Positioned \	Wrong	
		Inspection		Tube		Cut Too Short	-	Misread			Power Loss		Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Ord November-15-1.					Page 2						
Item ID: Revision ID:	D206-781-0)23	au -	Accept	*N900	0401	00 *	Setup S	_	'NS1*	
Item Name:	Floor Protect	or (Passenger Cabin)							Stop 🛪	'NS2*	•
Start Date: Required Date:	11/15/12 : 11/16/12	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:				1	
Reference:								_			
Approvals:		an:				ate:			Stop 4	*NR1* *NR2*	
	QC:		Date				Diam Assu	nut Doing			
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID		Plan Acco Code Qty	ept Rejec Qty		mber Stamp	040
130				0.00 POP a	2675) .	1 1.5	1	20
130 Packaging		Memo		0.00			47/	la	11/195) &	
Packaging		Identify and Location PPP rev:	pack for shipping as per	PPP D206-781-023							
140		QC21- Final Inspection	· Work Order Release	0.00				<i>1</i>	. 1	620	10
140		Memo		0.00			5	10	<u> </u>	1304	
Quality Control										1239 MF 12-11	-22

											DQA:	Date:	
NCR:	Yes /	No				WORK ORDER NON-	100	NFORM	MANCE / UP	DATE	QA Closed:	Date:	•
-	· · · · · · · · · · · · · · · · · · ·					DISPOSITION			· . <u></u>	AGAINST DE			1
Work Orde	er:					DISFOSITION	_			AOAMS1 DE			
Part i	No					Rework Scrap Use-as-is		r	Skid-tube Machining noforming	Crosstube Small Fab Finishing	4	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
NCR I	No					Work Order Update]	•	Large Fab	Composite]	Supplier	
Root					Descri	ption of work order update		Initial	Ac	tion	Sign &		
Cause	D	ate	Step	Qty		or Non-conformance	Ch	nief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data		į									İ		
Equip/Tooling									i !				!
Operator													
Material		1											
Setup Other													
Other			1										
Process									4,				
Supplier													
Training		1			•								
Unapproved]		
	Ţ					F	AUL	T CATE	GORY				
Landi	ng Gear					General		,			_		-1
	Ben	ding				Bend		Grain		<u></u>	Ovalized		Pressure/Forced
!	Cen	tre Not	Concen	itric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	Crac					Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ect	Weld
	Crus	hed/Cr	imped.			Burrs		Instruct	ions Incomplete/	'Unclear	Part Lost/M	lissing	Wrong Stock Pulled
	Cuff	S				Contamination		Mainte	nance		Part Moved		
	Hea	t Treat				Countersink		Mislabe	led		Positioned	Wrong	_
	Insn	ection '	Strip in	Tube		Cut Too Short		Misread	i		Power Loss	/Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

Ngvember-15-12 1:03:07 PM

Work Order ID:

93491

Parent Item:

D206-781-023

Parent Item Name:

Floor Protector (Passenger Cabin)

Start Date: 11/15/12

Required Date: 11/16/12

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP RevA: New issue DD verified by:EC

Comments.	verified by:EC					1 150.01							
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3898-11 Floor Protector (206L)	SW IP	Manufactured	No		, , , , , , , , , , , , , , , , , , , 	110	Each	0.0000		2	926.	57	
D3934-041 Clip Assembly		Manufactured	No			110	Each	16.0000	227	4			
	Sm) ax			Location ST074		<u>Loc Oty</u> 16	Lo	oc Code	~~~				`
D3800-0-100		Manufactured	No	899	59	16 110	f	124.2224	83333 (83333)	9 <u>59</u> 16.66	6 —	/	

IPP Rev:B add comment for d3800 DD 10.03.08

Hook and	Loop Strip (1" Soft)
(D3800-1-	100-500) cut (2) at 50.

(D3800-1-100-500) cut (2) at 50.00" as per dwg **per kit**



Sm



Location	Loc Qtv		Loc Code
ST065	74.2204		
68910	9.801		
72233	9.841		
80073	1.1734		
85354	53.405		
ST088	50.002		
84060	50.002		
	110	f	114.0210

85369

D3800-3-100

Manufactured N



16.666

Hook and Loop Strip (1" Hard)

(D3800-3-100-500) cut (2) at 50.00" as per dwg **per kit**



SWS



Location	Loc Qty	Loc Code
ST065	114.021	
68915	18.301	
72771	2.341	
73007	5.001	
75105	13.67	
80077	15.536	
84061	9.967	
85355	49.205	

P5 368

												DQA:	Date:	•
NCR:	Yes	/ No					WORK ORDER NON-C	O	NFORM	ANCE / UPI	DATE			
·						. ,						QA Closed:	Date:	
Nork Ord	er:						DISPOSITION				AGAINST DE	PARTMENT	PROCESS	à.
Part NCR	No.				-		Rework Scrap Use-as-is Work Order Update		! Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	-	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Des	crip	otion of work order update		nitial	Act	ion	Sign &		
Cause		Date	Step	Qty		- C	or Non-conformance	Ch	ief Eng	Descr	ription	Date	Verification	QC Inspector
oc/Data quip/Tooling perator faterial etup ther rocess upplier raining napproved						,	·						a)	
							F	AUL	T CATE	GORY				
Landi	ng (Gear					General					-		_
		Bending Centre No Cracks Crushed/C Cuffs Heat Trea Inspectior Ripples in Torque W	Crimped. t 1 Strip in Bend	Tube			Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes Drawing		Instruct Mainte Mislabe Misread Offset	on Incomplete ions Incomplete/U nance led	Jnclear	Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	ct sissing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
	\vdash	Turning Se		.xti u5101	1		Finish	\vdash	1	equence				
	1	Frammy 26	equence			i i	[FIIII5II	1	JUUL OF S	equence				

Outside Dimensions

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

November-15-12 1:03:07 PM

Work Order ID:

93491

Parent Item:

D206-781-023

Parent Item Name:

Floor Protector (Passenger Cabin)

AN525-10R6 Screw

Purchased

No

110

Each

215.0000

Loc Code

E 0

Start Date: 11/15/12

Start Qty: 2.00

Required Date: 11/16/12

Required Qty: 2.00

2m Dx

Location	<u>l</u>	Loc Oty
ST344		89
	122814	89
ST345		100
	122151	100
ST346		26
	118757	23
	119309	3

122817

8 -

										DQA:	Date:	• •
NCR: Y	es / No				WORK ORDER NON-	CON	NFORM	/IANCE / UP	PDATE			
			****							QA Closed:	Date:	
Work Orde	r:				DISPOSITION				AGAINST DI	EPARTMENT	/PROCESS	ŧ
٠,					Rework	7		Skid-tube	Crosstube		Water Jet	Engineering
Part N	0.				Scrap	7	ſ	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
		:			Use-as-is		Therm	noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR N	0				Work Order Update			Large Fab	Composite		Supplier	
Root					ption of work order update		nitial		ction	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	cription	Date	Verification	QC Inspector
Doc/Data												
quip/Tooling	_											
Operator				!								
Material												
Setup												
Other												
Process												
Supplier												
Training												
Jnapproved					4							
		71.7				FAUL	T CATE	GORY	11.50 × 11.			
Landin	g Gear				General					_	_	. 4
	Bending				Bend		Grain			Ovalized		Pressure/Forced
L	Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct	Weld
	Crushed/	Crimped.			Burrs		Instruct	ions Incomplete,	/Unclear	Part Lost/M	issing	Wrong Stock Pulled
	Cuffs				Contamination		Mainte	nance		Part Moved		
	Heat Trea	at			Countersink		Mislabe	led		Positioned V	Vrong	
	Inspection	n Strip in	Tube	ſ	Cut Too Short		Misread	1		Power Loss/	Surge	Other
Γ	Rinnles in	Rend			Drill Holes		Offcot		<u> </u>			-

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish



5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	х		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		Х	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
-	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty \ -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT
				(PILOT, CO-PILOT, PASSENGER CABIN)
1	Х		D206-781-011	FLOOR PROTECTOR KIT
				(PILOT AND CO-PILOT)
1		Х	D206-781-023	FLOOR PROTECTOR KIT
				(PASSENGER CABIN)
	1	+	D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		177=	-D3898-1-	FLOOR PROTECTOR, PASSENGER
		(25)	D3934-041	-CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
	<u> </u>	7-2-	TD3800-1-100-500	LOOP-STRIP>
		72 -	-D3800-3-100-500-	HOOK STRIP
	2		AN4-13A	BOLT
		C-42=	-AN525:10R6	
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

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Revision: A

Date: 10.10.28